

Technical Specifications

SPK-01-L CARTON BOX ERECTOR

SPK-01 Automatic carton box

erector specifications:

(Carton box is erected and bottom sealed)

- Voltage : 220/380V 50Hz Power : 400W
- Compressed Air Pressure : 4-6 kg/cm²
- Air flow rate : 400L/min
- Machine dimension :
L:2065*W:2200*H:1500mm
- Machine weight : about 500 kg
- Operating platform height : 610-650mm
(adjustable)

Suitable for carton boxes size :

380 x 280 x 200
570 x 250 x 225
370 X 270 X 230
375 x 275 x 250
380 x 280 x 270
380 x 280 x 310
370 x 270 x 350
375 X 275 X 400
380 x 280 x 470

- Tape width : 50mm-70mm
- Erecting speed : about 6 to 8 boxed per
minute
- Single machine capacity : ≥95%, Carton box
wastage : 2%
- Erecting mode : Vertical





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- Machine construction material : Carbon Steel
- Paint Color : 7035 (customized color is available)
- Carton boxes storage house: 50-60 boxes depending the thickness of the carton boxes

MAIN PARTS :

- PLC : SIEMENS
- LOW VOLTAGE ELECTRIC PARTS : Schneider
- Sensor : SICK

- Touch panel : MCGS-Kunluntongtai
- Pneumatic : Airtec
- Motor : CPG/Taibang

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Machine Function

1. Suction and erecting---bottom forming---bottom sealing---out feeding.
2. Manual adjustment when changing cartons of different specifications, the adjustment time is 5-10 minutes per time.
3. Adopt side drive to ensure smooth delivery.
4. The bottom fold is soft and fast.
5. PLC+ touch screen combination, convenient operation.
6. Working Mode: 1: Debugging manual unpacking,
Mode 2: Single box operation
Mode 3: Continuous unpacking operation mode
- 7: It can be used by single machine or with pipeline

